

Energy Storage R&D at PNNL

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Pacific Northwest National Laboratory

Northern Ohio Energy Storage and Integration Workshop

DOE OE Energy Storage Program

- Development of Cost Competitive Technologies
- Validated Safety and Reliability,
- Equitable Regulatory Environment
- Industry Acceptance

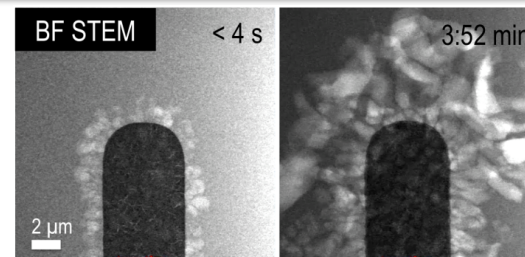


5 kW Redox Flow Battery

DOE BES JCESR

- Li-metal systems
- Non Aqueous Redox flow

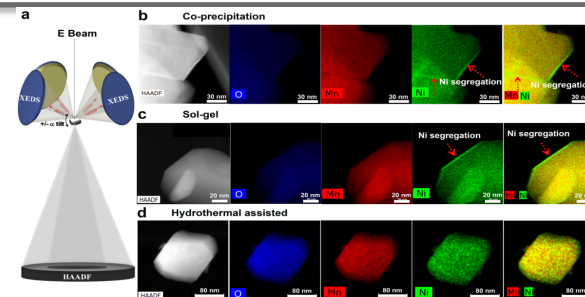
In-situ TEM of Li dendrite formation



DOE EERE Vehicle Technologies Office

- High Voltage Li-ion cathodes
- Si-anode development
- Li-S systems

*Understanding
Impact of uniformity
on Voltage Fade*



Army Corp of Engineers/DOD

- Micro fish tag battery
- Integrated systems development

*Micro fish tag
sensor and
battery*

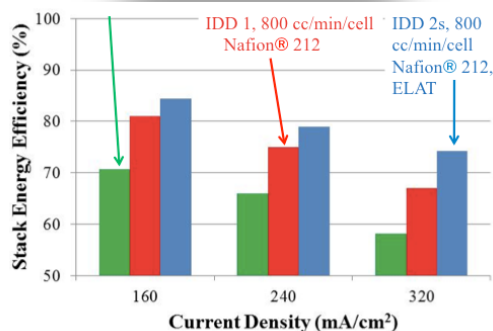


OE Energy Storage Program - Cost Competitive Technologies

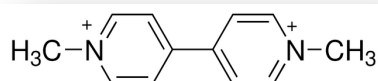
- Develop material and system enhancements to resolve key cost and performance challenges for energy storage devices.

Redox Flow

High Performance V/V
5 kW Prototype

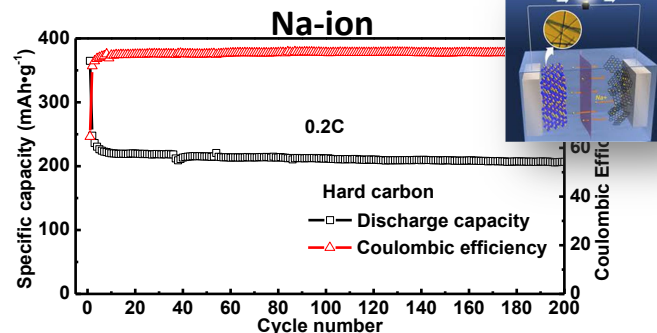
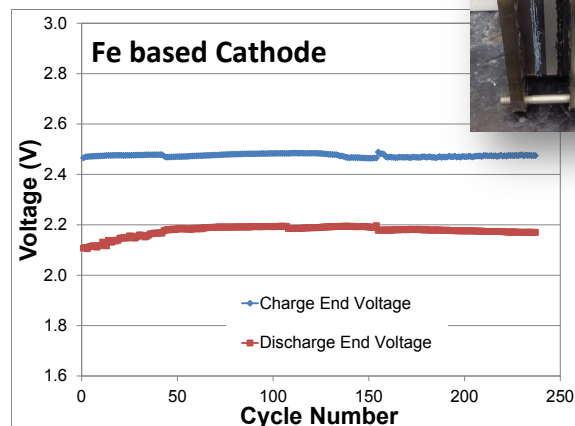
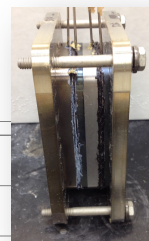


Aqueous Soluble Organic (ASO)

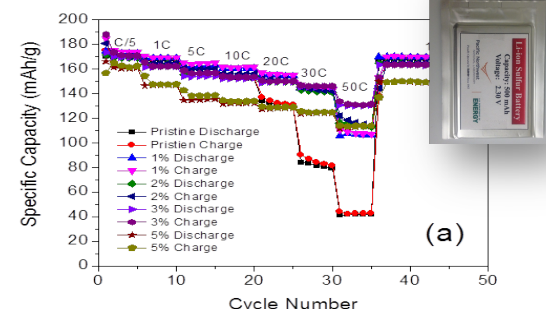


Sodium Batteries

IT Na Metal Halide
190°C

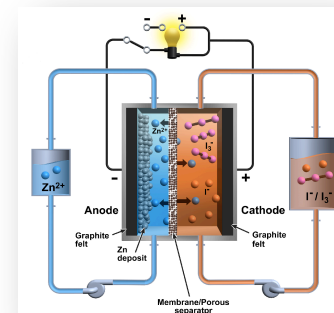


Li-ion



Novel Chemistries

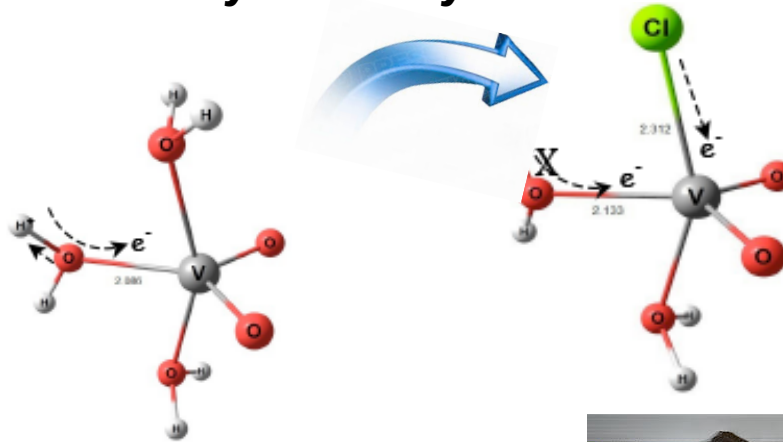
Zn-I₂ Flow Battery



OE Energy Storage Program - Example Cost Competitive Technologies

➤ Mixed Acid Redox Flow Battery Electrolyte.

Collaboration with EMSL/FCSD
on standard sulfuric
electrolyte: deprotonation
leads to precipitation at
elevated temperatures



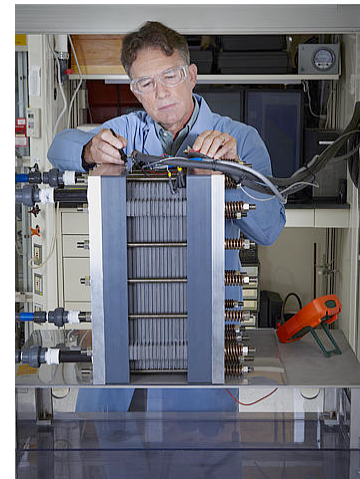
HCl addition prevents
deprotonation increasing
temperature stability by
80% and energy density
by 70%



WA Governor Jay Inslee,
UniEnergy CEO Gary Yang,
OE Asst. Sec. Pat Hoffman
at CEF kickoff June 2014



Avista/UniEnergy 1 MW/3 MWh System
installation February 2015.

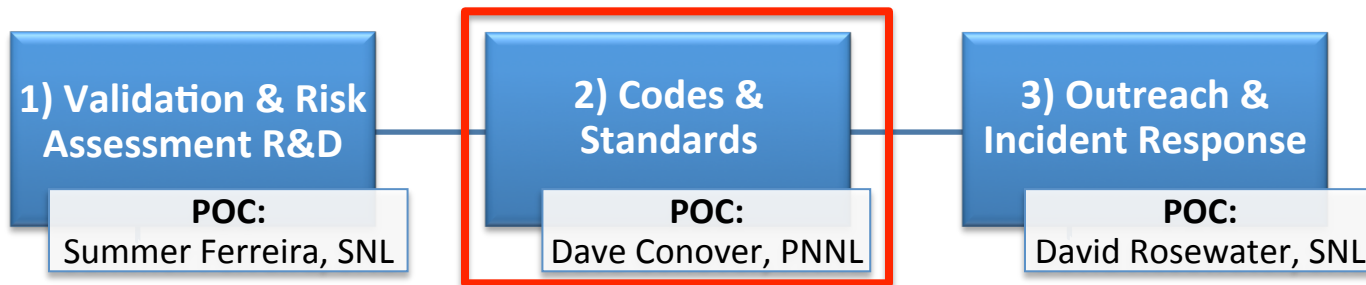


PNNL kW lab scale
demonstration of technology

OE Energy Storage Program - Validated Safety and Reliability

- *For energy storage systems to be ubiquitously accepted the technology must be demonstrated to be safe and reliable*

- **Energy Storage Safety Working Group**



Codes 101



CSR Inventory

- **Energy Storage Reliability**

Planning workshop in FY16 with stakeholders to develop technology roadmap for validated reliability of energy storage systems.

OE Energy Storage Program - Equitable Regulatory Environment

- *Value propositions for grid storage depend on reducing institutional and regulatory hurdles to levels comparable with those of other grid resources.*

➤ PNW Energy Storage Workshop

Hosted Pacific Northwest utility regulatory commission workshop on energy storage with commissioners and staff from WA, OR, ID, and MT. (July 2015)

Provided information to commissions on valuation of energy storage assets.

- Presented at Washington UTC Energy Storage Workshop (Aug 2015)
- Planning expansion of Regional Workshops in FY16.



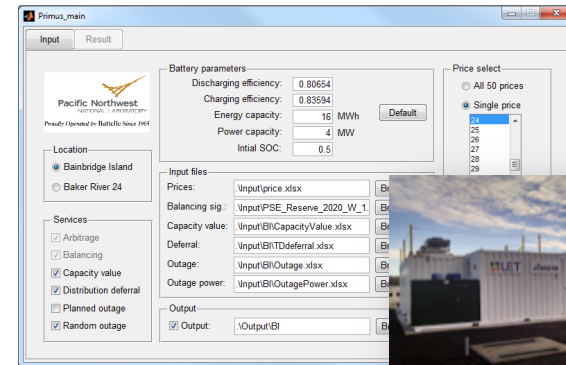
July 2015 Pacific Northwest Regulators
Workshop Participants - Richland, WA

OE Energy Storage Program - Industry Acceptance

- *Demonstrating the value, performance, and reliability of energy storage systems in both controlled and fielded deployments.*

➤ **WA State Clean Energy Fund**

- PNNL evaluating use case economics for 7 MW/15MWh of energy storage deployments in WA.
- Utilizing Battery Storage Evaluation Tool (BSET) developed under BPA TIP program with Primus/PGE and DOE OE.

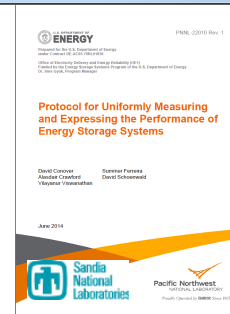


WA CEF

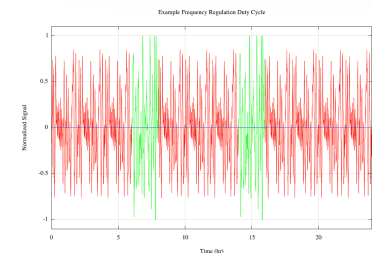


➤ **Performance Protocols**

- In coordination with SNL and industry working group, lead development of performance protocols for Volt-VAR support, Power Quality and Frequency Control (FY15)
- SNL/PNNL have completed 7 applications to date, and nearing completion on the 8th



Performance Protocols



➤ **BPA demonstrations**

- Completed assessment of 120kW/500kWh Powin Li-ion system for wind integration (ENW), demand management (City of Richland), Solar Integration (PNNL).



Testing 125 kW/500 kWh
Powin ESS at PNNL Solar
Array.

OE Energy Storage Program - Example Industry Acceptance

- Collaboration with BPA/Primus/Puget Sound Energy to analyze the value proposition of Energy Storage on Bainbridge Island, WA.

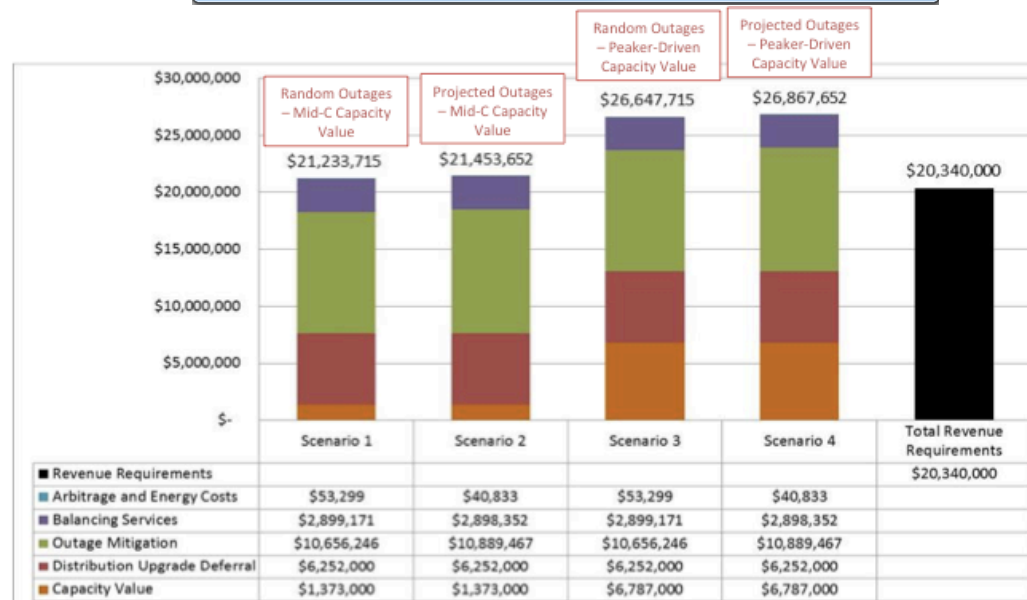
Energy storage evaluated as alternative to new substation.

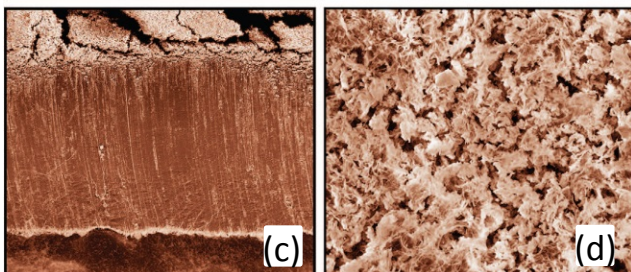
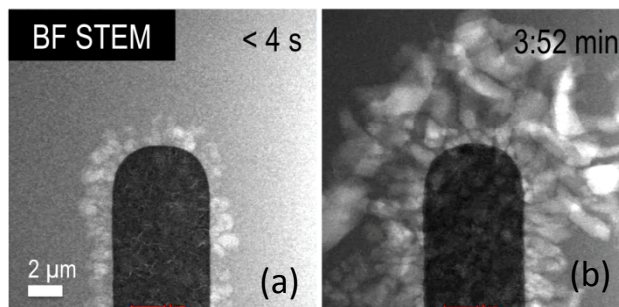
A screenshot of the Primus analysis tool interface. The window is titled 'Primus_main' and has two tabs: 'Input' and 'Result'. The 'Input' tab is active. It contains several sections: 'Battery parameters' with fields for Discharging efficiency (0.80654), Charging efficiency (0.83594), Energy capacity (16 MWh), Power capacity (4 MW), and Initial SOC (0.5); 'Location' with radio buttons for 'Bainbridge Island' and 'Baker River 24'; 'Services' with checkboxes for Arbitrage, Balancing, Capacity value, Distribution deferral, Planned outage, and Random outage; 'Input files' with fields for Prices, Balancing sig, Capacity value, Deferral, Outage, and Outage power, each with a 'Browse...' button; and 'Output' with a checkbox for 'Output' and a 'Browse...' button. There is also a 'Price select' section with radio buttons for 'All 50 prices' and 'Single price', and a list of prices (24, 25, 26, 27, 28, 29, 30, 31, 32, 33). At the bottom right are 'Run', 'Cancel', and 'Plot' buttons.

Analysis tool developed to optimize use and the value derived by energy storage serving multiple applications.



Final analysis determined that revenue requirement can be exceeded if energy storage is controlled to provide multiple services





Morphology of Li deposition on metal electrodes. (a) and (b) direct observation of dendrite formation on metal electrode using in-situ TEM techniques. (c) and (d) Morphologies of dense Li film without dendrite formation after 500 cycle of charge-discharge in real batteries .

Reference Nano Letters, 15, 2168-2173, 2015;
Nature Communications, 6, Article 6362, 2015.

Scientific Achievement

- Developed in-situ TEM characterization techniques to directly observe dendrite formation on Li anode, and new electrolyte to suppress dendrite formation in Li batteries.

Significance and Impact

- This research provides insight on how to use Li metal anode in advanced Li batteries and significantly increases the energy density and safety.

Research Details

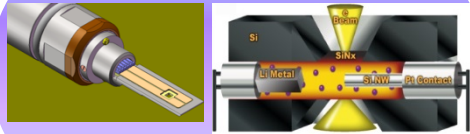
- First observation of dendrite formation surface under operating conditions with nanoscale resolution.
- Intrinsic SEI's can Provide Protection for Li Metal. High Concentration Electrolyte Leads to Formation of Stable SEI Layers
- Coulombic efficiency is stable up to 6000 cycles.

Work was performed by Mehdi, Qian, J; Nasybulin, E ; Park, C ; Welch, DA; Faller, R; Mehta, H; Henderson, WA; Xu, W; Wang, CM; Evans, JE; Liu, J ; Zhang, JG; Mueller, KT; Browning, ND; Qian, JF; Henderson, WA; Xu,, Bhattacharya, P; Engelhard, M (; Borodin, O at Pacific Northwest National Laboratory

EERE VTO Energy Storage - Analysis to Prototyping

Analysis/simulation

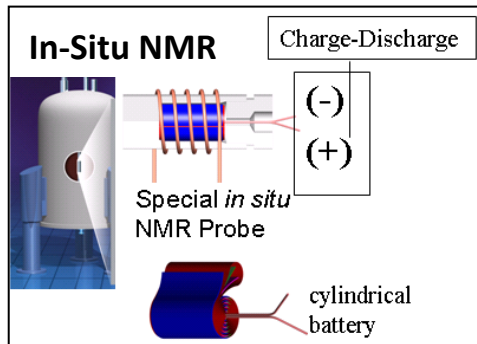
In-Situ TEM



Open cell

Closed cell

Observe the structure change



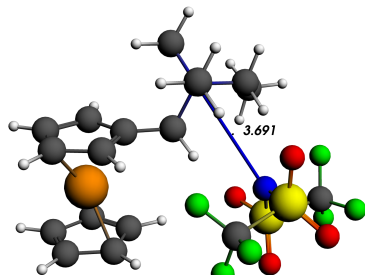
In-Situ NMR

Charge-Discharge

Special in situ
NMR Probe

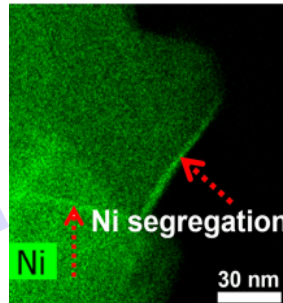
cylindrical
battery

Track the composition changes

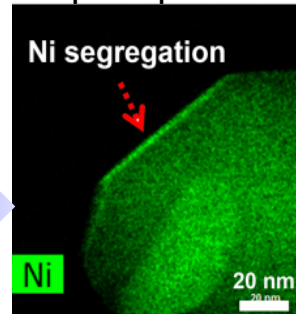


Simulation

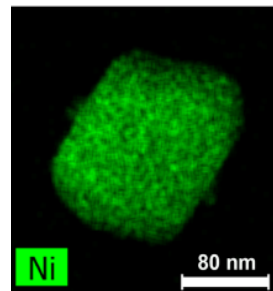
Versatile Synthesis



Co-precipitation

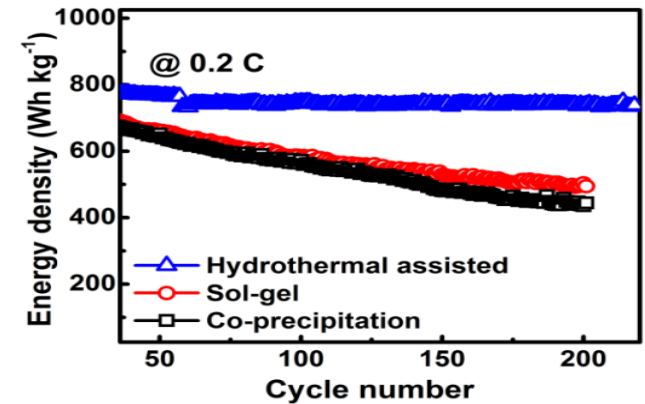


Sol-gel



Hydro-thermal

Synthesis Impact



Pouch cell prototype line



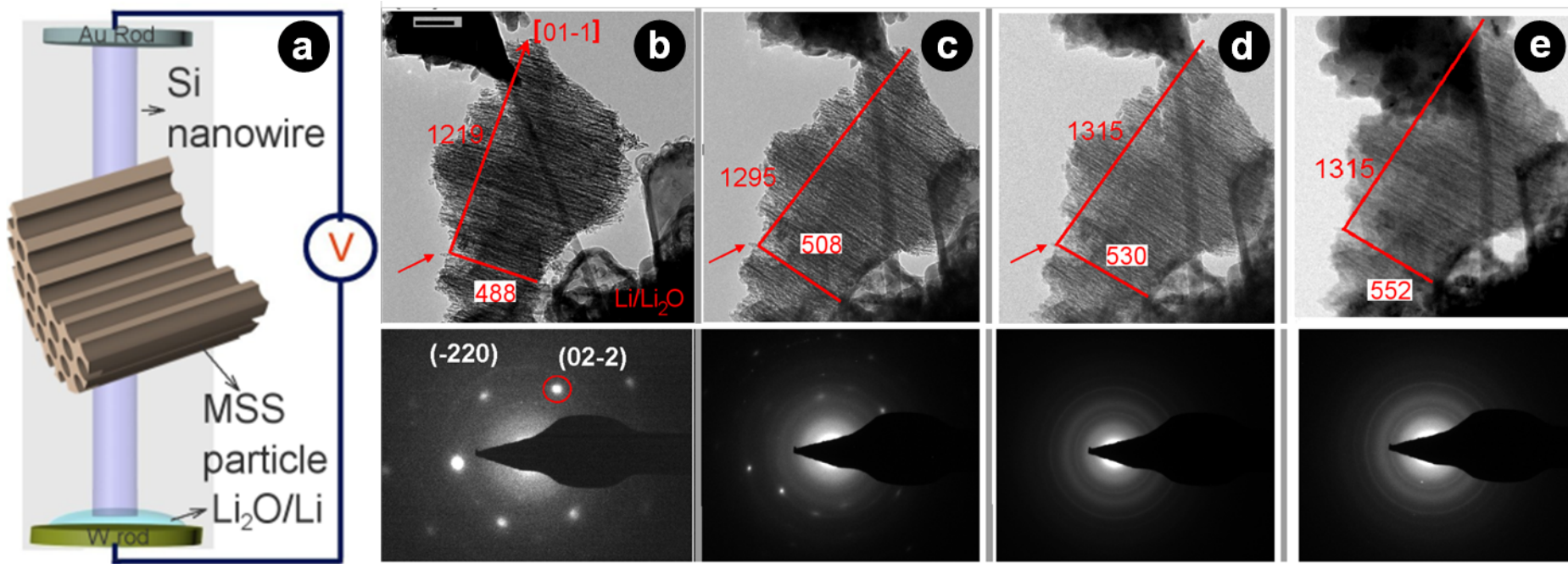
Electrode
cast



Cell assembly

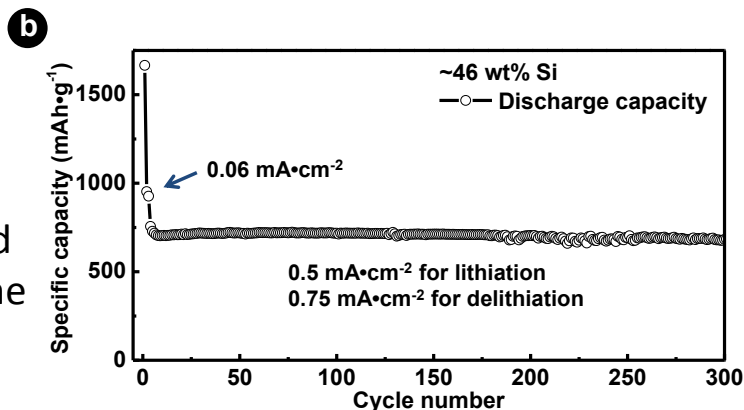
EERE VTO Energy Storage Si Anode Development

In-situ TEM study to show that the porous Si does not pulverize during repeated cycling and has small apparent volume change



The apparent volume change is ~30%

- The expansion along $\langle 100 \rangle$ direction (along the channels), is 13.1%
- The expansion along both $\langle 01-1 \rangle$ and $\langle 011 \rangle$ directions (perpendicular to the channels), is 7.8%



- ~750 mAh/g
- ~1.5 mAh/cm²
- ~90.7% capacity retention over 300 cycles.

Acknowledgements

▶ Program Sponsors

- OE Energy Storage Program
- VTO Energy Storage
- BES JCESR
- USCOE

▶ Energy Storage Staff at PNNL

- Wei Wang, David Reed, Ed Thomsen, Zimin Nie, Xiaoliang Wei, Bin Li, Alasdair Crawford, Yuyan Shao, Yuliang Chao, M. Vijayakumar, Jin Yong Kim, Xiaochun Lu, Guosheng Li, Vish Viswanathan, Daiwon Choi, Xioalin Li, Wentao Duan, Jamie Kizewski, Michael Kintner-Meyer, Patrick Balducci, Rebecca O'Neil, Di Wu, David Conover, Landis Kannberg, Jie Xiao, Wu Xu, Xiaolin Li, Chongmin Wang, Jianming Zheng, Jiangfeng Qian, Xilin Chen, Fei Ding, Meng Gu, Eduard Nasybulin, Ruiguo Cao, Yaohui Zhang, Mark H. Engelhard, Maria Sushko, Jian Zhi Hu, Suochang Xu, Chuan Wan, Mary Y. Hu Mark Gross, Gordon L. Graff, and Jun Liu